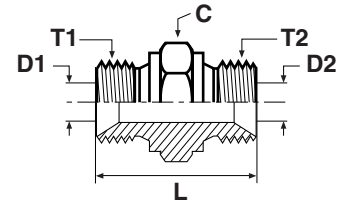


Adapters

HMK4 Union

BSPP 60° Cone end (ISO 8434-6)



Thread BSPP T1	Thread BSPP T2	C mm	D1 mm	D2 mm	L mm	Weight (steel) g/1 piece	Adapter Steel	Adapter Stainless Steel	PN (bar)
1/8	1/8	14	4	4	24	15	2HMK4S	2HMK4SS	350
1/4	1/8	19	5	4	28	29	4-2HMK4S	4-2HMK4SS	350
1/4	1/4	19	5	5	32	35	4HMK4S	4HMK4SS	350
3/8	1/4	22	8	5	33	46	6-4HMK4S	6-4HMK4SS	350
3/8	3/8	22	8	8	35	51	6HMK4S	6HMK4SS	350
1/2	1/4	27	11	5	37	70	8-4HMK4S	8-4HMK4SS	200
1/2	3/8	27	11	8	38	76	8-6HMK4S	8-6HMK4SS	200
1/2	1/2	27	11	11	41	85	8HMK4S	8HMK4SS	200
5/8	1/2	30	14	11	43	106	10-8HMK4S	10-8HMK4SS	200
5/8	5/8	30	14	14	45	112	10HMK4S	10HMK4SS	200
3/4	1/4	32	17	5	39	92	12-4HMK4S	12-4HMK4SS	200
3/4	3/8	32	17	8	41	107	12-6HMK4S	12-6HMK4SS	200
3/4	1/2	32	17	11	43	111	12-8HMK4S	12-8HMK4SS	200
3/4	5/8	32	17	14	45	106	12-10HMK4S	12-10HMK4SS	200
3/4	3/4	32	17	17	45	124	12HMK4S	12HMK4SS	200
1	1/2	41	22	11	47	175	16-8HMK4S	16-8HMK4SS	120
1	5/8	41	22	14	49	188	16-10HMK4S	16-10HMK4SS	120
1	3/4	41	22	17	49	190	16-12HMK4S	16-12HMK4SS	120
1	1	41	22	22	52	199	16HMK4S	16HMK4SS	120
1 1/4	3/4	50	29	17	57	259	20-12HMK4S	20-12HMK4SS	105
1 1/4	1	50	29	22	60	383	20-16HMK4S	20-16HMK4SS	105
1 1/4	1 1/4	50	29	29	61	405	20HMK4S	20HMK4SS	105
1 1/2	1	55	33	22	64	417	24-16HMK4S	24-16HMK4SS	105
1 1/2	1 1/4	55	33	29	65	410	24-20HMK4S	24-20HMK4SS	105
1 1/2	1 1/2	55	33	33	67	534	24HMK4S	24HMK4SS	105
2	1 1/2	70	46	33	73	660	32-24HMK4S	32-24HMK4SS	70
2	2	70	46	46	76	719	32HMK4S	32HMK4SS	70

Order codes shown are part of our current manufacturing programme.
Imperial and metric parts may vary in hexagon dimensions.

$$\frac{\text{PN (bar)}}{10} = \text{PN (MPa)}$$

Pressure ratings – PN shown, apply to Steel and Stainless Steel versions of the product.