









UPS 17000 LBRK Lifeboat Kit contains high performance, low viscosity, 100% solids materials designed for use as a resin repairs for polyester laminated hulls of lifeboats and life rafts.

The material is easy to use and because of its adhesion properties it can also be used to effectively repair metals, wood, glass and synthetic materials.

The materials are supplied as a kit contained in special watertight packaging to meet accepted marine industry standards.

## **Product Features**

- Full range of accessories supplied in kit
- 100% solids coating
- Excellent adhesion & penetration properties
- Excellent over coating properties

# Features & Benefits

- Ideal for repairs to cracked or holed GRP hulls & structures
- Contains 100% solids Resin & Hardener
- For use out of water
- Supplied in watertight container

UPS 17000 LBRK Lifeboat Repair Kit Kit Contents	
UPS 19000 RH Resin Hardener	& 225gms 2
Glass Mat	$0.5 \text{m}^2$ 1
Surface Tissue	0.35m <sup>2</sup> 1
Cellophane	250mm X 1 2.5m
Sand Paper	280mm 1
Brush	1" 1
Stirring Tool	- 2
Putty Knife	1
Disposable Gloves	Pair 2
Resin Removing Cream	100gm 1
Instruction Booklet	- 1

# Surface Preparation

All surfaces must be clean, dry and free from oil, grease and loose material.

### Laminated Surfaces

Clean up the damage area, both internal and external. Extend the cleaned up areas approximately 100-150mm (4-6") all round onto the undamaged hull. The 'gel coat' on the outside of the hull should be thoroughly abraded. The edges of any holes should be leveled to obtain the best possible adhesion.

# Other Surfaces

Surfaces should be thoroughly degreased and abraded with any resulting dust being removed by vacuum cleaning.

#### <u>Mixing</u>

UPS 19000 RH Standard Resin & Hardener is a two-component material consisting of a Base component and Activator component. The Base component should be poured into a suitable container and the Activator added and thoroughly stirred until a homogeneous mix is obtained.

The mixed material should be used within 30 minutes at 20°C (68°F). this time will be reduced at higher temperature and extended at lower temperatures.

# <u>Application</u>

UPS 19000 RH Standard Resin & Hardener should be applied to the prepared surface by stiff brush or roller to give a uniform, even coating taking care to avoid excessive build up and ponding. On rough surfaces the product should be worked into the surface to ensure complete setting of the substrate.

These are two basic repair methods, which are both dependent on access to both sides of the damaged hull being obtainable.

### Method 1

This is based on the approach to be taken when the repair is to be effected form the outside with or without a 'former' being applied to the outside.

#### Method 2

This is based on the approach to be taken when the repair is to be effected from the inside without a 'former' being applied in the outside.

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Warranty: Unique Polymer Systems warrants that the performance of the product supplied will confirm to the typical descriptions quoted within this Technical Data Sheet provided the material is stored correctly and used according to the procedures detailed in the Technical Data Sheet for the material.

Health & Safety: Please ensure good practice is observed at all times during the mixing and application of this product. Protective gloves must be worn during the mixing and application of this product. Before mixing and applying the material please ensure you have read the fully detailed Material Safety Data Sheet.

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